

The Systematic Approach to Troubleshooting

- Ryan Smith –
Product Manager and
Instructor

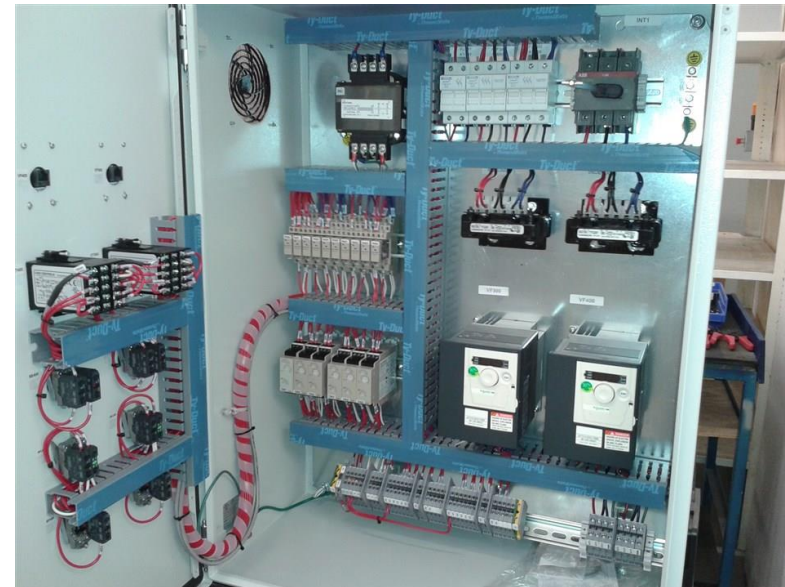
Types of Jobs that Require Troubleshooting

- Maintenance Technicians
 - Equipment
 - Facility
 - Electrical
- Operators
- Plant Management
- Engineering
- ...Everyone?



Equipment that Needs Troubleshooting

- Motors, Pumps, Blowers
- Electrical Control Panels
- Building Automation Systems/PLC Systems
- Specific Process Equipment
- Variable Frequency Drives
- Emergency Generators
- Mechanical Systems
 - Hydraulic
 - Pneumatic
 - HVAC



Develop a Logical, Systematic Approach to Troubleshooting

- 1. Confirm there is something wrong**
- 2. Ask questions.....**
- 3. Use your senses....**
- 4. Gather your PPE**
- 5. Get the prints or documentation**
- 6. Test incoming voltage/pressure**
- 7. Test outgoing voltage/pressure**
- 8. Then Start in the middle**
- 9. Find the problem or bad device**
- 10. Remove the device**
- 11. Test the device**
- 12. Replace/Repair the device**
- 13. Confirm the system is working correctly**
- 14. Fix or order a new device**
- 15. Complete Documentation**

The Three Stages of Troubleshooting

- Investigating the Problem
 - Clear statement of the problem
 - Identify and document the symptoms
 - Any recent changes to the system?
- Analysis
 - Brainstorming
 - What are the most likely causes?
 - Test the possible causes
- Implementation
 - Repair the problem
 - Verify the Fix
 - Document, Document, DOCUMENT!



Good Questions to Ask

- What were you trying to do?
 - What did you see/hear when the fault occurred?
 - When did it happen? Date/Time
 - What should be happening?
 - What changed with the system recently?
 - Try to avoid Yes/No questions. More detail the better.
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- **WRITE DOWN** the answers





Questions?

- If you'd like to learn more about how to train on how to build the troubleshooting skills of your workforce, TPC Training can help!

Email: sales@tpctraining.com

Phone: (847) 808-4000